



Quick Cure 1000 Dry (DECOACCELD)

TECHNICAL DATA

**QUICK CURE 1000 DRY
DRYING / CURING TIMES**

Relative Humidity	50%	50%	50%	50%	50%
Temperatures	40° F	45° F	55° F	65° F	75° F
Set Time	Initial	Initial	Initial	Initial	Initial
0 Bags	20–24 hrs	18-19 hrs	13-14 hrs	10-12 hrs	8-10 hrs
1 Bag	N/A	N/A	10-12 hrs	6-8 hrs	4-6 hrs
2 Bags	8-10 hrs	7-8 hrs	4-6 hrs	4-5 hrs	3-4 hrs
3 Bags	1-2 hours	1hr—1hr 30 min	30 min—1 hr	30 min—1 hr	30 min—1 hr
4 Bags	30 min-1 hr	25-45 min	20-30 min	15-25 min	10-20 min
5 Bags	20–30 min	20-30 min	15-25 min	N/A	N/A

Disclaimer: The values in the above chart are for reference only and are based on the temperature and humidity listed. Actual job site / project conditions (ambient air temperatures, surface temperatures, humidity, dew point and moisture content trapped in cementitious surfaces) may vary and alter the actual curing times.

N/A = NOT RECOMMENDED DUE TO AMOUNT OF ACCELERATOR AND TEMPERATURES

MIXING

- Use clean equipment for preparation and mixing
- Follow mixing instructions for all Decoplast Basecoat/Adhesive products
- Mix Decoplast Basecoat in a clean 5 gallon pail to a workable consistency as per mixing instructions with the correct amount of water (see the Decoplast Basecoat Data Sheet for complete mixing instructions) let stand to slake for 5 min.
- After slaking for 5 min re-mix to break the set and mix to a workable consistency.
- Add the Quick Cure 1000 Dry to the Basecoat mix and mix thoroughly. Additional water may be needed to adjust consistency.

CLEAN UP

Clean all tools with water immediately after use before add mix cures. Water Soluble before cured.

LIMITATIONS

Surface and ambient air temperature must be at 40°F (4°C) or higher during the application process and maintained during the curing process. Supplemental heat and protection from the elements may be required.

Decoplast Quick Cure 1000 Dry is a ready to use additive for Decoplast Bag Basecoat. Added into the Basecoat to assist in decreasing the drying / cure time. Contact the Decoplast Technical department for more info.

Uses

- Reduce time and Increase EIFS Productivity during cold temperatures.
- Allows for adhering foam and embedding mesh on the same day.
- Allows for quick EIFS repair

**Curing time will vary based on the product it is added to. Refer to chart for maximum additive and curing times*

Packaging

1-1/2 pound bags (681 grams)

Shelf Life

24 months, if properly sealed and stored.

Storage

Store off the ground in a cool/dry area. Protect from extreme heat [90°F (32°C)], moisture and direct sunlight.

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HEALTH AND SAFETY

Health Precaution

As with any chemical construction product, exercise care when handling.

WARNING!

Causes eye and skin irritation.

Safety Precaution

Wash hands thoroughly after handling. Wear protective gloves/protective clothing/eye protection/face protection.

First Aid:

EYE CONTACT: Immediately flush eyes with plenty of water for at least 15 to 20 minutes. Ensure adequate flushing of the eyes by separating the eye lids with fingers. Get immediate medical attention.

SKIN CONTACT: Immediately wash skin with plenty of soap and water for at least 15 to 20 minutes, while removing contaminated clothing and shoes. Get medical attention if irritation develops or persists.

INHALATION: If inhaled, remove to fresh air. If not breathing give artificial respiration or give oxygen by trained personnel. Seek medical attention immediately.

INGESTION: If swallowed, do NOT induce vomiting. Call a physician or a poison control center immediately. Never give anything by mouth to an unconscious person.

Spills

Contain and clean with appropriate absorbent materials.

Disposal

Dispose of in accordance with local, state or federal regulations.

Warning

KEEP CONTAINER CLOSED WHEN NOT IN USE. KEEP OUT OF THE REACH OF CHILDREN. NOT FOR INTERNAL CONSUMPTION. FOR INDUSTRIAL USE ONLY. Consult the Safety Data Sheet (SDS) for further health and safety information.

LIMITED WARRANTY

This product is subject to a written limited warranty. Refer to Decoplast Specifications for more complete information on proper use and handling of this product.