

# Product Information

## Roma Natural Limestone Textured Finish



### DESCRIPTION:

A ready mixed acrylic based natural exterior or interior limestone textured finish available in two styles that present a soft, slightly textured, matte appearance with subtle variations in color due to the stone's inherent fossil content, often with a creamy or off-white hue; it is not highly polished but has a smooth, slightly velvety feel to the touch, making it a desirable choice for a natural, understated aesthetic look over properly prepared vertical substrates.

### TEXTURES:

|                                              |                                                         |
|----------------------------------------------|---------------------------------------------------------|
| <b>Roma Bianco</b> soft creamy off-white hue | <b>Roma Nera</b> with subtle black aggregate highlights |
|----------------------------------------------|---------------------------------------------------------|

### FEATURES:

|                            |                                                                                                                                                                        |
|----------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| DPR Polymer Technology     | Higher resistance to dirt-pick up, algae and mildew.                                                                                                                   |
| Soft Sheen                 | Unlike a polished marble, natural limestone usually has a low luster, appearing more like a velvety matte finish rather than a high gloss.                             |
| Slight Variations in Color | Limestone can have subtle variations in color, ranging from light cream to warm beige, depending on the quarry source and mineral composition                          |
| Textures and Colors        | Roma Bianco – comes in natural off white but can be tinted to a wide variety of colors<br>Roma Nera – comes in natural off white only with fine subtle black aggregate |
| Moisture Resistance        | Repels water and resists wind driven rain.                                                                                                                             |
| Vapor Permeable            | Vapor permeable materials help control moisture levels within walls.                                                                                                   |
| Water Based with           | Safe, non-toxic; cleans up with water.                                                                                                                                 |
| Low VOC                    | Suitable for interior use.                                                                                                                                             |

### TECHNICAL DATA:

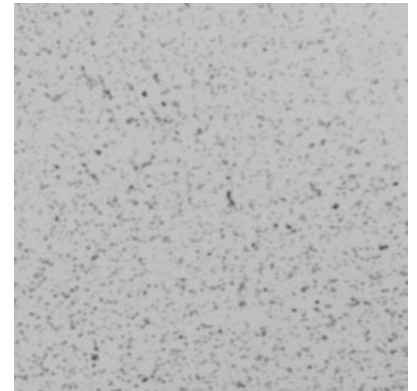
| Report                   | Test Method                  | Test Criteria                                                | Test Results                          |
|--------------------------|------------------------------|--------------------------------------------------------------|---------------------------------------|
| Surface Burning          | ASTM E84                     | < 25 Flame Spread<br>< 450 Smoke Development                 | Pass                                  |
| Water Vapor Transmission | ASTM E96                     | 28 Days                                                      | XX Perms                              |
| Accelerated Weathering   | ASTM G 155                   | 2000 Hours                                                   | No deleterious effects                |
| Freeze Thaw Resistance   | ASTM E2485                   | 10 Cycles                                                    | No cracking, erosion or other changes |
| Mildew Resistance        | ASTM D3273                   | No growth at 28 days                                         | No growth                             |
| Salt Spray Resistance    | ASTM B117                    | 300 hours                                                    | Passed                                |
| Water Resistance         | ASTM D2247                   | 14 Days                                                      | Passed                                |
| Water Penetration        | ASTM E331                    | No Water penetration 6.24 psi or 27.4 after 2 hours          | Passed                                |
| Abrasion Resistance      | ASTM D968                    | 1000 liters sand                                             | Passed                                |
| Tensile Adhesion (psi)   | ASTM C297                    | No failure in EIFS adhesive, base coat or finish: min 15 psi | Glass mat gypsum<br>Concrete          |
| Fire Resistance          | ASTM E 119                   | No effect of existing wall rating                            | Pass                                  |
| VOC (g/l)                | EPA Reference Test Method 24 | US EPA, South Coast AQMD AND Greenseal Standard              | Less than <50 g/l                     |

### TIPS:

- Practice on a spare board first to get the hang of the trowel technique.
- Work in good lighting to spot imperfections as you go.
- Keep your trowel clean—wipe it frequently to avoid dried finish buildup.
- Temperature matters: aim for 50-80°F (10-27°C) and avoid high humidity.
- The result should be a luxurious finish with subtle variations that mimic natural stone.



**Roma Bianco** soft creamy off-white hue



**Roma Nera** with subtle black aggregate highlights

**Coverage:** 2 Coat Application Process: 225 - 250 ft<sup>2</sup> per pail (20.9 – 23.22 m<sup>2</sup>) / pail  
NOTE: Decoplast PrimerTex1000 required.

**Application Temperature:** 40° – 110° F (5° – 43° C)

**Working Time:** 1/2 Hour **Set Time:** 8 – 12 Hours

**Dry Time:** 24 – 72 hrs. at room temperature. Working and drying time will vary with temperature and humidity.

**Clean Up:** Clean tools and equipment with water while product is still wet.

**Packaging:** 5-gallon pail 68 lbs. (19L) / 31 kg per pail.

**Shelf Life:** 24 months if stored properly.

**Storage:** Protect from extreme heat 90°F (32°C), freezing, and direct sunlight.

## SURFACE PREPARATION:

**Concrete and masonry surfaces:** Surfaces must be clean, dry, and free of frost, damage, and all bond-inhibiting materials, including dirt, efflorescence, form oil and other foreign matter. Loose or damaged material must be removed by water-blasting, sandblasting or mechanical wire brushing and repaired. Avoid application over irregular surfaces. Resurface, patch or level surfaces to required tolerance and smoothness with appropriate Decoplast leveling materials. Refer to ASTM D-4258 Standard Practice for Surface Cleaning of Concrete and ASTM D-4261 Standard Practice for Concrete and Masonry Units for complete details on methods of preparing cementitious substrates for coatings. Prime with Decoplast PrimerTex1000.

**Decoplast Exterior Insulation and Finish Systems (EIFS):** Surface must be free of all bond-inhibiting materials and prime with PrimerTex1000.

**Gypsum wallboard surfaces:** Wallboard must be taped and fasteners spotted with joint compound. Refer to ASTM C-840 Standard Specification for Application and Finishing Gypsum board and gypsum wallboard manufacturer's literature. Surface must be free of dust, dirt and other bond inhibiting materials. Surface must be primed with Decoplast PrimerTex 1000.

## MIXING:

Mix with a clean, rust-free electric drill and paddle. A small amount of clean water may be added to aid workability. Limit addition of water to amount needed to achieve the finish texture.

## APPLICATION:

**Roma Natural Limestone Textured Finish:** All Roma Natural Limestone Textured Finishes require a two-coat application.

Apply only to sound and clean, dry, properly prepared, frost-free surfaces. Applying Roma Limestone Finish is a multi-step process that requires patience and attention to detail. It's a decorative technique that gives walls a smooth, lighted textured, matt appearance with subtle variations in color.

### Steps:

Prepare the Surface:

Start with a clean, dry, and smooth wall. Remove any dust, grease, or loose paint. If the surface is porous or uneven, apply Decoplast PrimerTex 1000 and let it dry completely. Roma Limestone Finish works best on a primed flat base, so patch any holes or cracks beforehand.

Product is pre-mixed and ready to use straight from the container.

### Apply the First Coat:

Scoop a small amount of finish onto your trowel. Hold the trowel at a 15-30 degree angle and spread a thin, even layer onto the wall using sweeping, overlapping strokes. Work in small sections (about 4 x 4 feet) to maintain control. Don't worry about perfection, this first coat is the base. Let it dry for 4-6 hours.

### Lightly Sand (Optional):

For the best results, Decoplast recommends that you lightly sand the surface of the first coat with fine-grit sandpaper (200 grit). Wipe away dust with a damp cloth before applying the second coat.

### Apply the Second Coat:

Once the first coat is dry, apply a second thin layer. Use the same trowel technique but vary the direction of your strokes slightly to create subtle texture and depth. Press a bit harder to compress the finish as you go - this helps achieve the texture. Let it dry for another 4-6 hours. Light sanding enhances the look.

### Add Additional Coats (Optional):

For a more dramatic effect, you can apply a third (or even fourth) coat. Each layer should be thinner than the last, and you should increase the trowel angle (up to 45 degrees) as you work. Light sanding enhances the look. Allow drying time between coats.

**WARNING:** Read complete warning information printed on product container prior to use. For more information on handling this product refer to its Safety Data Sheet (SDS). The most current SDS and Product Data Sheet (PDS) can be found on our website. This Product Data Sheet has been prepared in good faith on the basis of information available at the time of publication. It is intended to provide users with information about the guidelines for the proper use and application of the covered product(s) under normal environmental and working conditions. Because each project is different, Greenmaker Industries. cannot be responsible for the consequences of variations in such conditions, or for unforeseen conditions

### LIMITED WARRANTY:

This product is subject to a written limited warranty which can be obtained free of charge from Greenmaker Industries. Refer to Decoplast Specifications for more complete information on proper use and handling of this product.

#### ATTENTION/IMPORTANT

This product is intended for use by qualified professional contractors, not consumers, as a component of a larger construction assembly as specified by a qualified design professional, general contractor or builder. It should be installed in accordance with those specifications and Decoplast instructions. Greenmaker Industries LLC. disclaims all, and assumes no, liability for on-site inspections, for its products applied improperly, or by unqualified persons or entities, or as part of an improperly designed or constructed building, for the nonperformance of adjacent building components or assemblies, or for other construction activities beyond Greenmaker Industries control. Improper use of this product or use as part of an improperly designed or constructed larger assembly or building may result in serious damage to this product, and to the structure of the building or its components. GREENMAKER INDUSTRIES. DISCLAIMS ALL WARRANTIES EXPRESSED OR IMPLIED EXCEPT FOR EXPLICIT LIMITED WRITTEN WARRANTIES ISSUED TO AND ACCEPTED BY BUILDING OWNERS IN ACCORDANCE WITH DECOPLAST WARRANTY WHICH ARE SUBJECT TO CHANGE FROM TIME TO TIME. For the most current information on proper application, clean-up, mixing, specifications and additional information please refer to the Decoplast website, [www.decoplast.com](http://www.decoplast.com).



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